



Tower Oil & Technology Co.

BEND-ALL 002

BEND-ALL 002 is a synthetic, pour-able gel, formulated as a lubricant for draw bending and end-forming tube and pipe. It forms a high strength lubricating film on the mandrel and ID of the tube. **BEND-ALL 002** will dry to a very light, clear colored, greasy film. It is recommended for use on a wide variety of metals.

USAGE

BEND-ALL 002 should be used as a concentrate for difficult bending operations. For lighter duty bending, it may be diluted with one or two parts water. It can be applied by hand or through automatic mandrel rod lubrication systems capable of pumping higher viscosity liquids or greases. **BEND-ALL 002** can be cleaned in an aqueous wash using an alkaline cleaner such as **TOWERKLENE 42-A**.

PHYSICAL CHARACTERISTICS

Density	1.1 g/ml 9.2 lbs/gal
Appearance	White Gel
Odor	Bland

BENEFITS

- **Contains No Hazardous Ingredients**
- **Contains No Petroleum Oil**
- **Does Not Contain Chlorine or Sulfur**
- **Spreads Evenly and Has High Lubricity**
- **Cleans in Water Based Solutions**
- **Can be Welded Through Without Cleaning**
- **Is Environmentally and Operator Friendly**

TECHNICAL SUPPORT

TOWER wants to assist you in evaluation and selection of suitable products. We urge you to take advantage of this service. This information sheet and **TOWER's** assistance, however, are not a substitute for your own testing and evaluation. 14344