



COMPANY:

OEM Material Handling Manufacturer

OBJECTIVE:

- **Improve Tool Life**
- **Reduce Material Pick-Up**
- **30 sheets before tool sharpening**

COMPONENT:

Material Handling Equipment

OPERATION:

Trumpf Punching Machine

MATERIAL:

**Galvalume & C.R.S.
Various thicknesses**

APPLICATION METHOD:

Hand Spray Blanks

POST PROCESSING:

Forming, Welding, Cleaning, Painting

PREVIOUS LUBRICANT:

- **ISO 46 Hydraulic Oil**
- **Galling & Pickup on Tools**

RESULTS:

- **10X Tool Life**
- **Excellent Weld Thru Characteristics**
- **No Staining**
- **Excellent Rust Protection**