



SAFETY DATA SHEET (SDS)

1 - IDENTIFICATION

TOWERDRILL 157

Chemical family: Petroleum Hydrocarbon

Recommended use: Metalworking Lubricant

Tower Metalworking Fluids

4300 South Tripp Ave.
Chicago, IL 60632

Information telephone #: (773) 927-6161 (7:30 AM to 4 PM, CST, Monday to Friday)

24 Hr. emergency telephone #: CHEMTREC: (800) 424-9300

2 - HAZARDS IDENTIFICATION

OSHA/HCS Status: This material is classified as non-hazardous under OSHA regulations (29 CFR 1910.1200) (Hazcom 2012)

Classification of chemical/mixture: Not Classified

Signal word: None required.

Hazard Pictogram: None required.

Hazard statement: None required.

Precautionary statement: None required.

3 - COMPOSITION/ INFORMATION ON INGREDIENTS

Chemical name	CAS #	Concentration
Ingredients classified as non-hazardous under OSHA regulations (29CFR 1900-1200) (Hazcom 2012)		

4 - FIRST-AID MEASURES

Description of first aid measures:

Inhalation: If overcome by fumes from hot product, move to fresh air. Get medical attention.

Ingestion: Do not induce vomiting. Get medical attention.

Skin: Wash with warm water and mild soap. Launder or dry-clean soiled clothing before reuse.

Eye: Hold eyelids apart and flush with plenty of water for at least 15 minutes. Check for contact lenses, remove if present and easy to do, continue rinsing an additional 10 minutes or until irritation subsides . If irritation persists get medical attention.

Symptoms and effects, both acute and delayed:

Acute: Possible skin and transient eye irritation with prolonged exposures. Low order of oral toxicity.

Chronic: Repeated or prolonged skin contact may remove natural oils, resulting in development of dermatitis.

5 - FIRE-FIGHTING MEASURES

Extinguishing media:

Suitable: Use water fog or spray, foam, dry chemicals, or carbon dioxide (CO₂) to extinguish flames.

Unsuitable: Do not use straight streams of water, as this will spread the fire.

Specific hazards and combustion products: Oxides of carbon, nitrogen and others evolution upon combustion.

Special protective equipment and precautions for fire-fighters: Use standard protective equipment and in enclosed spaces, self-contained breathing apparatus (SCBA). Use water spray to cool fire exposed surfaces and to protect personnel. If a spill has not ignited, use water spray to disperse vapors.

6 - ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures: All persons dealing with the spill should wear appropriate personal protective equipment. Keep others away from spill. Restrict access to area until the spill has been cleaned up. Extinguish all sources of ignition.

Methods and materials for containment and cleaning up: Extinguish all sources of ignition. Flush with water into retaining area and soak up in absorbent medium. Transfer to suitable containers. If spill enters sewer, notify proper authorities.

7 - HANDLING AND STORAGE

Precautions for safe handling: Minimize breathing vapors. Avoid prolonged or repeated skin contact. Wash thoroughly before meals and at end of work periods. Launder or dry-clean soiled clothing before reuse. Personnel in close vicinity of oil mists above TLV limit should wear approved breathing devices.

Conditions for safe storage: Keep containers closed when not in use. Do not handle or store near heat, sparks, flame, or strong oxidants.

Incompatible materials: Strong oxidizing agents.

8 - EXPOSURE CONTROLS/ PERSONAL PROTECTION

Exposure limits: TLV: 5mg/m³ as oil mist in air over an 8 hour daily exposure (ACGIH)

Engineering controls: Good general ventilation should be used.

Individual protection measures and personal protective equipment: Splash goggles, face shield, chemical resistant gloves, impervious apron if needed to avoid prolonged skin contact.

9 - PHYSICAL AND CHEMICAL PROPERTIES

Appearance:	Dark Brown Liquid
Odor:	Petroleum
Odor threshold:	Data currently unavailable.
Product pH:	N/A
Freezing point:	N/A
Boiling point:	N/A
Flash point:	Typical >250°F COC
Evaporation rate:	<0.01 (nButyl Acetate=1)
Flammability:	Data currently unavailable.
Upper/lower flammability limits:	Data currently unavailable.
Vapor pressure:	<0.01 mm Hg
Vapor density:	>1 (AIR = 1)
Relative density:	0.90 (Water=1)
Solubility:	Insoluble
Partition coefficient (n-octanol/water):	Information not available.
Auto-ignition temperature:	Data currently unavailable.
Decomposition temperature:	Data currently unavailable.
Viscosity:	Typical 73 SUS @ 100°F

10 - STABILITY AND REACTIVITY

Chemical stability: Material is stable under normal conditions.

Possibility of hazardous reactions: Hazardous polymerization will not occur.

Conditions to avoid: Avoid heat, sparks, open flames and other ignition sources.

Incompatible materials: Strong oxidizing agents.

Hazardous decomposition products: Material does not decompose at ambient temperatures.

11 - TOXICOLOGICAL INFORMATION

Information on likely routes of exposure:

Inhalation:	Yes
Ingestion:	Yes
Skin:	Yes
Eye:	Yes

Potential Symptoms of exposure:

Inhalation:	May cause irritation of respiratory tract. Avoid breathing vapors or mist of this product.
Ingestion:	Do not ingest. Small amounts swallowed during normal handling operations are not likely to cause injury; swallowing amounts larger than that may cause injury.
Skin:	May be mildly irritating with prolonged and/or repeated skin contact.
Eye:	Injuries not expected under normal use.

Toxicological data: No data available.

NTP, IARC or OSHA carcinogen: None of the constituents of this product have been identified as possible or proven carcinogens by NTP, IARC, or OSHA.

12 - ECOLOGICAL INFORMATION

Ecotoxicity: May cause long-term adverse effects in the aquatic environment.

Persistence and degradability): Not available

Bioaccumulative potential: Not considered to be bioaccumulative.

Mobility in soil: Data not available.

Other adverse effects: None known.

13 - DISPOSAL CONSIDERATIONS

Waste disposal method: Dispose of in accordance with federal, state and local regulations.

14 - TRANSPORT INFORMATION

DOT Shipping: Not regulated by the U.S. Department of Transportation as a hazardous material.

DOT Hazard class: Not Regulated.

UN/NA Number: Not Regulated.

15 - REGULATORY INFORMATION

Sara III (Superfund Amendment and Reauthorization Act of 1986) 40 CFR Part 372 and 40 CFR Part 355

Sections 302, 304 and 40 CFR Part 355 – Extremely Hazardous Substances:

Component	%	RQ (lbs.)	TPQ (lbs.)	CAS#
NONE	–	–	–	–

Sections 311, 312 and 40 CFR Part 355 – Hazard Categories:

ACUTE (IMMEDIATE HEALTH HAZARD):	YES	FIRE HAZARD:	YES
CHRONIC (DELATED HEALTH HAZARD):	NO	REACTIVE HAZARD:	NO
SUDDEN PRESSURE RELEASE:	NO		

Sections 313 and 40 CFR Part 372 – Toxic Chemicals:

Component	%	CAS#
NONE	–	–

CERCLA (Comprehensive Environmental Response, Compensation and Liability Act)

Section 102 and 40 CFR Part 302 – Hazardous Substances:

Component	%	RQ (lbs.)	CAS#
NONE	–	–	–

CLEAN WATER ACT

Under section 311 (b) (4) of this act, contamination of surface waters by petroleum products must be reported immediately to the National Response Center. SECTION 311 (b) (4) DOES APPLY TO TOWERDRILL 157

California Proposition 65: None of the ingredients are listed.

TSCA (Toxic Substances Control Act): All components of this formula are listed in the TSCA inventory.

16 - OTHER INFORMATION

Preparation Date: July 11, 2018

Revision Date: July 11, 2018

The information appearing in this document is based upon data obtained from raw material manufacturers and/or recognized technical sources. While this information is believed to be correct, TOWER METALWORKING FLUIDS makes no representations as to its accuracy or sufficiency, usage, or the hazards connected with the use of this material. Since this product may be applied under conditions unfamiliar to us or beyond our control, we claim no responsibility for the results of its use, and users are responsible for the verification of this information under their own operation conditions to determine whether the product is suitable for their particular purposes, and these users assume all risks of their use, handling, and disposal of the product. This information relates only to the product designated above and does not relate to its use in combination with any other material in any other process.