



OBJECTIVE:

- **Reduce Scrap Rate – Cracking in Corners**
- **Increase Weldability**
- **Chlorine Free Lubricant**

COMPONENT:

Automotive Door Component

OPERATION:

1500 Ton Transfer Press - 15 SPM

MATERIAL:

.038" CR - AKDQ

APPLICATION METHOD:

Jet Set Airless Spray System

POST PROCESSING:

Assembly - Alkaline Wash – E-Coating

PREVIOUS LUBRICANT:

Water Extendible Synthetic @ 6:1

RESULTS:

- **Klenedraw 3421 @ 8:1**
- **Eliminated Cracking in Corners**
- **Eliminated Scrap**
- **Excellent In-Process Rust Protection**
- **No Issues with Welding or E-Coating**