



SAFETY DATA SHEET (SDS)

1 - IDENTIFICATION

TOWERDRAW TC-94

Chemical family: Lubricant

Recommended use: Drawing & Stamping Metalworking

Tower Metalworking Fluids

4300 South Tripp Ave.
Chicago, IL 60632

Information telephone #: (773) 927-6161 (7:30 AM to 4 PM, CST, Monday to Friday)

24 Hr. emergency telephone #: CHEMTREC: (800) 424-9300

2 - HAZARDS IDENTIFICATION

OSHA/HCS Status: This material is classified as non-hazardous under OSHA regulations (29 CFR 1910.1200) (Hazcom 2012)

Classification of chemical/mixture: Not Classified

Signal word: None required.

Hazard Pictogram: None required.

Hazard statement: None required.

Precautionary statement: None required.

3 - COMPOSITION/ INFORMATION ON INGREDIENTS

Chemical name	CAS #	Concentration
Ingredients classified as non-hazardous under OSHA regulations (29CFR 1900-1200) (Hazcom 2012)		

4 - FIRST-AID MEASURES

Description of first aid measures:

Inhalation: If overcome by fumes from hot product, move to fresh air. Get medical attention.

Ingestion: Do not induce vomiting. Get medical attention.

Skin: Wash with warm water and mild soap. Remove contaminated clothing.

Eye: Remove contact lenses, if present and easy to do. Flush with water for 15 minutes or until irritation subsides.

Symptoms and effects, both acute and delayed:

Acute: Possible skin and transient eye irritation.

Chronic: None expected from normal use.

5 - FIRE-FIGHTING MEASURES

Extinguishing media:

Suitable: Use water fog or spray, foam, dry chemicals, halon, or carbon dioxide (CO₂) to extinguish flames.

Unsuitable: Straight streams of water.

Specific hazards and combustion products: Products may include and are not limited to oxides of carbon and sulfur upon combustion.

Special protective equipment and precautions for fire-fighters: Use standard protective equipment and in enclosed spaces, self-contained breathing apparatus (SCBA). Use water spray to cool fire exposed surfaces and to protect personnel. If a spill has not ignited, use water spray to disperse vapors.

6 - ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures: All persons dealing with the spill should wear appropriate personal protective equipment. Keep others away from spill. Restrict access to area until the spill has been cleaned up. Extinguish all sources of ignition.

Methods and materials for containment and cleaning up: Extinguish all sources of ignition. Contain spill and transfer to suitable containers or soak up in absorbent medium. SURFACES CAN BE SLIPPERY. If spill enters sewer, notify proper authorities.

7 - HANDLING AND STORAGE

Precautions for safe handling: Avoid prolonged or repeated skin contact. Wash thoroughly before meals and at end of work periods. Launder or dry-clean soiled clothing before reuse.

Conditions for safe storage: Keep containers closed when not in use. Do not handle or store near heat, sparks, flame, or strong oxidants.

Incompatible materials: Strong oxidizing agents.

8 - EXPOSURE CONTROLS/ PERSONAL PROTECTION

Exposure limits: No exposure standards have been established for this material.

Engineering controls: Good general ventilation and/or local exhaust ventilation at the point of generation is recommended.

Individual protection measures and personal protective equipment: Splash goggles, face shield, oil and chemical resistant gloves, impervious apron if needed to avoid prolonged skin contact.

TLV: N/A

9 - PHYSICAL AND CHEMICAL PROPERTIES

Appearance: Clear Amber Liquid
Odor: Fatty
Odor threshold: Data currently unavailable
Product pH: N/A
Freezing point: Data currently unavailable
Boiling point: Data currently unavailable
Flash point: >300°F (149°C) COC
Evaporation rate: N/D (BA=1)
Flammability: Data currently unavailable
Upper/lower flammability limits: LEL: N/A UEL: N/A
Vapor pressure: N/A mm Hg @ 25°C
Vapor density: N/A (Air = 1)
Relative density: 0.93 (Water = 1)
Solubility: Insoluble in water.
Partition coefficient (n-octanol/water): Information not available.
Auto-ignition temperature: Information not available.
Decomposition temperature: Information not available.
Viscosity: Typical 750 SUS @ 100°F

10 - STABILITY AND REACTIVITY

Chemical stability: Material is stable under normal conditions.
Possibility of hazardous reactions: Hazardous polymerization will not occur.
Conditions to avoid: Avoid heating above flash point temperatures, sparks, open flames and other ignition sources.
Incompatible materials: Strong oxidizing agents.
Hazardous decomposition products: Material does not decompose at ambient temperatures. Decomposition products may include and are not limited to oxides of carbon and sulfur upon combustion.

11 - TOXICOLOGICAL INFORMATION

Information on likely routes of exposure:

Inhalation: Yes
Ingestion: Yes
Skin: Yes
Eye: Yes

Potential Symptoms of exposure:

Inhalation: No information available.
Ingestion: No information available.
Skin: Not expected to cause serious irritation.
Eye: Not expected to cause serious irritation.

Toxicological data: No data available.

NTP, IARC or OSHA carcinogen: None of the constituents of this product have been identified as possible or proven carcinogens by NTP, IARC, or OSHA.

12 - ECOLOGICAL INFORMATION

Ecotoxicity: Data not available.
Persistence and degradability: Not available
Bioaccumulative potential: Data not available.
Mobility in soil: Data not available.
Other adverse effects: None known.

13 - DISPOSAL CONSIDERATIONS

Waste disposal method: Dispose of in accordance with federal, state and local regulations.

14 - TRANSPORT INFORMATION

DOT Shipping: Not regulated by the U.S. Department of Transportation as a hazardous material.
DOT Hazard class: Not Regulated.
UN/NA Number: Not Regulated.
IATA Shipping: Not Regulated for transport by IATA.

15 - REGULATORY INFORMATION

Sara III (Superfund Amendment and Reauthorization Act of 1986) 40 CFR Part 372 and 40 CFR Part 355

Sections 302, 304 and 40 CFR Part 355 – Extremely Hazardous Substances:

Component	%	RQ (lbs.)	TPQ (lbs.)	CAS#
NONE	–	–	–	–

Sections 311, 312 and 40 CFR Part 355 – Hazard Categories:

ACUTE (IMMEDIATE HEALTH HAZARD):	YES	FIRE HAZARD:	YES
CHRONIC (DELATED HEALTH HAZARD):	NO	REACTIVE HAZARD:	NO
SUDDEN PRESSURE RELEASE:	N/A		

Sections 313 and 40 CFR Part 372 – Toxic Chemicals:

Component	%	CAS#
NONE	–	–

CERCLA (Comprehensive Environmental Response, Compensation and Liability Act)

Section 102 and 40 CFR Part 302 – Hazardous Substances:

Component	%	RQ (lbs.)	CAS#
NONE	–	–	–

CLEAN WATER ACT

Under section 311 (b) (4) of this act, contamination of surface waters by petroleum products must be reported immediately to the National Response Center. SECTION 311 (b) (4) DOES NOT APPLY TO TOWERDRAW TC-94

California Proposition 65: None of the ingredients are listed.

TSCA (Toxic Substances Control Act): All components of this formula are listed in the TSCA inventory.

16 - OTHER INFORMATION

Preparation Date: June 25, 2015

Revision Date: June 1, 2017

The information appearing in this document is based upon data obtained from raw material manufacturers and/or recognized technical sources. While this information is believed to be correct, TOWER METALWORKING FLUIDS makes no representations as to its accuracy or sufficiency, usage, or the hazards connected with the use of this material. Since this product may be applied under conditions unfamiliar to us or beyond our control, we claim no responsibility for the results of its use, and users are responsible for the verification of this information under their own operation conditions to determine whether the product is suitable for their particular purposes, and these users assume all risks of their use, handling, and disposal of the product. This information relates only to the product designated above and does not relate to its use in combination with any other material in any other process.