



## SAFETY DATA SHEET (SDS)

### 1 - IDENTIFICATION

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#### ROLLFORM 1039-RF

**Chemical family:** Emulsifiable Mineral Oil

**Recommended use:** Drawing & Forming Metalworking

#### Tower Metalworking Fluids

4300 South Tripp Ave.  
Chicago, IL 60632

**Information telephone #:** (773) 927-6161 (7:30 AM to 4 PM, CST, Monday to Friday)

**24 Hr. emergency telephone #:** CHEMTREC: (800) 424-9300

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### 2 - HAZARDS IDENTIFICATION

#### Classification of chemical:

This material is classified as hazardous under OSHA regulations (29CFR 1910.1200) (Hazcom 2012).

**Signal word:** WARNING

#### Hazard Pictogram:



#### Hazard statement:

H317 May cause an allergic skin reaction.

**Precautionary statement:**

**Prevention**

- P261 Avoid breathing mist/vapors/spray.
- P272 Contaminated work clothing should not be allowed out of the workplace.
- P280 Wear chemical resistant gloves, goggles and face shield.

**Response**

- P302 + P352 IF ON SKIN: Wash with plenty of water and mild soap.
- P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.
- P362 + P364 Take off contaminated clothing and wash it before reuse.

**Disposal**

- P501 Dispose of contents/containers in accordance with federal, state and local regulations.

**3 - COMPOSITION/ INFORMATION ON INGREDIENTS**

Chemical name	CAS #	Concentration
Ingredients classified as non-hazardous under OSHA regulations (29CFR 1900-1200) (Hazcom 2012)		

**4 - FIRST-AID MEASURES**

**Description of first aid measures:**

- Inhalation: If overcome by fumes from hot product, move to fresh air. Get medical attention.
- Ingestion: Do not induce vomiting. Get medical attention.
- Skin: Wash with warm water and mild soap. Remove contaminated clothing. Launder or dry-clean soiled clothing before reuse.
- Eye: Remove contact lenses, if present and easy to do. Flush with water for 15 minutes or until irritation subsides. Get medical attention.

**Symptoms and effects, both acute and delayed:**

- Acute: Skin exposure may cause slight irritation to personnel with allergenic tendencies. Eye contact may result in transient corneal inflammation.
- Chronic: Prolonged or repeated skin contact may tend to remove natural oils, resulting in the development of dermatitis.

**5 - FIRE-FIGHTING MEASURES**

**Extinguishing media:**

- Suitable: Foam, carbon dioxide, dry chemicals, water fog or spray.
- Unsuitable: Do not use straight streams of water, as this will spread the fire.

**Specific hazards and combustion products:** Products may include and are not limited to oxides of carbon, nitrogen, sulfur, possible hydrogen chloride evolution upon combustion.

**Special protective equipment and precautions for fire-fighters:** If near fire, cool exposed containers with cold water to prevent rupture. If a spill has not ignited, use water spray to disperse vapors. Minimize breathing fumes. Firefighters should wear NIOSH/MSHA approved self-contained breathing apparatus and full protective clothing. Treat as oil fire.

**6 - ACCIDENTAL RELEASE MEASURES**

**Personal precautions, protective equipment and emergency procedures:** All persons dealing with the spill should wear appropriate personal protective equipment. Keep others away from spill. Restrict access to area until the spill has been cleaned up.

**Methods and materials for containment and cleaning up:** Contain spill and transfer to suitable containers or soak up in absorbent medium. If spill enters sewer, notify proper authorities.

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## 7 - HANDLING AND STORAGE

**Precautions for safe handling:** Wear proper personal protective equipment. Minimize breathing hot vapors. Avoid prolonged or repeated contact with skin, eyes and clothing. Wash thoroughly before meals and at end of work periods. Launder or dry-clean soiled clothing before reuse.

**Conditions for safe storage:** Keep containers closed when not in use. Protect from freezing temperatures. Avoid heating above 120°F for prolonged periods of time. Do not store or handle near ignition sources or strong oxidants. Empty containers may retain product residue; all precautions apply to empty containers.

**Incompatible materials:** Strong oxidizing materials.

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## 8 - EXPOSURE CONTROLS/ PERSONAL PROTECTION

**Exposure limits:** 5 mg/m<sup>3</sup> as oil mist in air.

**Engineering controls:** Good general ventilation should be used.

**Individual protection measures and personal protective equipment:** Splash goggles, face shield, chemical and oil resistant gloves. Use chemical resistant apron if needed to avoid prolonged or repeated skin contact.

**TLV (THRESHOLD LIMIT VALUE):** 5mg/m<sup>3</sup> as oil mist in air over an 8 hour daily exposure (ACGIH)

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## 9 - PHYSICAL AND CHEMICAL PROPERTIES

<b>Appearance:</b>	Amber Liquid
<b>Odor:</b>	Bland Hydrocarbon
<b>Odor threshold:</b>	Data currently unavailable
<b>Product pH:</b>	9.3
<b>Freezing point:</b>	32°F
<b>Boiling point:</b>	Data currently unavailable
<b>Flash point:</b>	Typical 340°F (171°C)
<b>Evaporation rate:</b>	<0.01 (BA = 1)
<b>Flammability:</b>	Information not available
<b>Upper/lower flammability limits:</b>	LEL: 0.9% UEL: 7.0%
<b>Vapor pressure:</b>	<0.01 mm Hg
<b>Vapor density:</b>	>1 (Air = 1)
<b>Relative density:</b>	1.00 (Water = 1)
<b>Solubility:</b>	Emulsifies in water
<b>Partition coefficient (n-octanol/water):</b>	Information not available
<b>Auto-ignition temperature:</b>	Information not available
<b>Decomposition temperature:</b>	Information not available
<b>Viscosity:</b>	Information not available

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## 10 - STABILITY AND REACTIVITY

**Chemical stability:** Material is stable under normal conditions.

**Possibility of hazardous reactions:** Hazardous polymerization will not occur.

**Conditions to avoid:** Avoid heat, sparks, open flames and other ignition sources.

**Incompatible materials:** Strong oxidizing agents.

**Hazardous decomposition products:** Material does not decompose at ambient temperatures. Decomposition products may include and are not limited to oxides of carbon, nitrogen, sulfur, possible hydrogen chloride evolution upon combustion.

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## 11 - TOXICOLOGICAL INFORMATION

**Information on likely routes of exposure:**

Inhalation: Yes

Ingestion: Yes

Skin: Yes  
 Eye: Yes

**Potential Symptoms of exposure:**

Inhalation: May cause irritation of respiratory tract. Avoid breathing vapors or mist of this product. Prolonged inhalation may be harmful.

Ingestion: Do not ingest. Small amounts (a tablespoonful) swallowed during normal handling operations are not likely to cause injury; swallowing amounts larger than that may cause injury.

Skin: Minimally toxic under normal use. May be mildly irritating with prolonged and/or repeated skin contact.

Eye: Direct contact with eyes may cause irritation. Injuries not expected under normal use.

**Toxicological data:** Data not available.

**NTP, IARC or OSHA carcinogen:** None of the constituents of this product have been identified as possible or proven carcinogens by NTP, IARC, or OSHA.

**12 - ECOLOGICAL INFORMATION**

**Ecotoxicity:** May cause long-term adverse effects in the aquatic environment.

**Persistence and degradability:** Data not available.

**Bioaccumulative potential:** Has the potential to bioaccumulate.

**Mobility in soil:** Data not available.

**Other adverse effects:** None known.

**13 - DISPOSAL CONSIDERATIONS**

**Waste disposal method:** Dispose of in accordance with federal, state and local regulations. This product contains chlorinated paraffins which are not subject to section 313 provisions of SARA Title III.

**14 - TRANSPORT INFORMATION**

**DOT Shipping:** Not regulated by the U.S. Department of Transportation as a hazardous material.

**15 - REGULATORY INFORMATION**

**Sara III** (Superfund Amendment and Reauthorization Act of 1986) 40 CFR Part 372 and 40 CFR Part 355

Sections 302, 304 and 40 CFR Part 355 – Extremely Hazardous Substances:

Component	%	RQ (lbs.)	TPQ (lbs.)	CAS#
NONE	–	–	–	–

Sections 311, 312 and 40 CFR Part 355 – Hazard Categories:

<b>ACCUTE(IMMEDIATE HEALTH HAZARD):</b>	YES	<b>FIRE HAZARD:</b>	YES
<b>CHRONIC (DELATED HEALTH HAZARD):</b>	NO	<b>REACTIVE HAZARD:</b>	NO
<b>SUDDEN PRESSURE RELEASE:</b>	NO		

Sections 313 and 40 CFR Part 372 – Toxic Chemicals:

Component	%	CAS#
NONE	–	–

**CERCLA** (Comprehensive Environmental Response, Compensation and Liability Act)

Section 102 and 40 CFR Part 302 – Hazardous Substances:

Component	%	RQ (lbs.)	CAS#
NONE	–	–	–

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**CLEAN WATER ACT**

Under section 311 (b) (4) of this act, contamination of surface waters by petroleum products must be reported immediately to the National Response Center. SECTION 311 (b) (4) DOES APPLY TO ROLLFORM 1039-RF

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**California Proposition 65:** None of the ingredients are listed.

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**TSCA** (Toxic Substances Control Act): All components of this formula are listed in the TSCA inventory.

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**16 - OTHER INFORMATION**

**Preparation Date:** May 29, 2015

**Revision Date:** June 1, 2017

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*The information appearing in this document is based upon data obtained from raw material manufacturers and/or recognized technical sources. While this information is believed to be correct, TOWER METALWORKING FLUIDS makes no representations as to its accuracy or sufficiency, usage, or the hazards connected with the use of this material. Since this product may be applied under conditions unfamiliar to us or beyond our control, we claim no responsibility for the results of its use, and users are responsible for the verification of this information under their own operation conditions to determine whether the product is suitable for their particular purposes, and these users assume all risks of their use, handling, and disposal of the product. This information relates only to the product designated above and does not relate to its use in combination with any other material in any other process.*