



TOWERDRAW E-312

TOWERDRAW E-312 is a disappearing metalforming compound. **TOWERDRAW E-312** provides boundary film lubrication, flushing and cooling for metalforming operations such as stamping, drawing and roll forming. Parts made with **TOWERDRAW E-312** will have a very light residue but are typically clean enough for secondary operations or final assembly.

USAGE

TOWERDRAW E-312 should be use as received and can be applied by drip, roller coater or airless spray systems. It is suitable for use on ferrous and non-ferrous metals, painted and vinyl clad materials.

PHYSICAL CHARACTERISTICS

Density	0.77 g/ml 6.47 lbs/gal
Appearance	Colorless Liquid
Odor	Mild Hydrocarbon
Flash Point	Greater than 105°F (TCC)
Viscosity	Water Like
Aromatic Content	Less than 1.0% by weight

TECHNICAL SUPPORT

TOWER wants to assist you in evaluation and selection of suitable products. We urge you to take advantage of this service. This information sheet and **TOWER's** assistance, however, are not a substitute for your own testing and evaluation. 04140