



TOWER 6211-CF

TOWER 6211-CF is a unique chlorine and sulfur-free lubricant designed for use in a variety of metal forming operations. **TOWER 6211-CF** provides exceptional wetting, flushing, and extreme pressure characteristics. It is effective on metal forming processes that include high speed stamping, blanking, perforating, drawing, and forming. **TOWER 6211-CF** provides a high strength lubricating film on metal surfaces giving added protection to tooling and piece parts.

USAGE

TOWER 6211-CF should be used as supplied from the drum. It can be applied in minimal amounts by airless spray, drip, and roller systems. **TOWER 6211-CF** can be used on ferrous metals, stainless steel, aluminum, zinc coated metals, and copper alloys. It is safe for use with carbide tooling. **TOWER 6211-CF** can be removed by aqueous or solvent cleaners.

PHYSICAL CHARACTERISTICS

Density	0.85 g/ml 7.13 lbs/gal
Appearance	Yellow Liquid
Odor	Mild Petroleum
Viscosity	45 SUS @ 100°F

BENEFITS

- **Contains No Hazardous Ingredients**
- **Provides Excellent In-Process Rust Protection**
- **Cleans Easily in Aqueous Cleaners**
- **Excellent for High Speed Stamping**
- **Exhibits Excellent Surface Wetting & Anti-Galling Characteristics**
- **Offers Low Odor Characteristics at High Temperatures**
- **Receives Excellent Operator Acceptance**

TECHNICAL SUPPORT

TOWER wants to assist you in evaluation and selection of suitable products. We urge you to take advantage of this service. This information sheet and **TOWER** assistance, however, are not a substitute for your own testing and evaluation.

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