



TOWERDRAW 6620-CF

TOWERDRAW 6620-CF is a unique combination of synthetic and petroleum lubricants designed for use in a variety of metal forming operations. **TOWERDRAW 6620-CF** is especially suitable for use on aluminum, zinc coated materials and copper alloys by providing special characteristics, such as exceptional wetting to minimize effects in die areas from residual packing of these softer materials. **TOWERDRAW 6620-CF** is effective in operations that include, blanking, forming, drawing, and deep drawing. **TOWERDRAW 6620-CF** provides a high strength film on the metal surfaces for added protection to tooling and piece parts.

USAGE

TOWERDRAW 6620-CF should be used as supplied from the drum. It can be applied in minimal amounts through Jet-Set® airless spray, drip, roller coater system, or flood on. **TOWERDRAW 6620-CF** can be removed by aqueous or solvent cleaners.

PHYSICAL CHARACTERISTICS

Density	0.89 g/ml 7.4 lbs/gal
Appearance	Golden Amber Liquid
Odor	Mild Petroleum
Viscosity	200 SUS @100°F

BENEFITS

- **Contains No Hazardous Ingredients**
- **Does Not Contain Chlorine or Sulfur**
- **Provides Excellent In-Process Rust Protection**
- **Cleans Easily in Aqueous Cleaners**
- **Designed for Heavy Duty Operations**
- **Exhibits Excellent Surface Wetting & Anti-Galling Characteristics**
- **Exceptional Drawing Oil For Aluminum**
- **Offers Low Odor Characteristics at High Temperatures**
- **Receives Excellent Operator Acceptance**

TECHNICAL SUPPORT

TOWER wants to assist you in evaluation and selection of suitable products. We urge you to take advantage of this service. This information sheet and **TOWER's** assistance, however, are not a substitute for your own testing and evaluation. 13233