



SAFETY DATA SHEET (SDS)

1 - IDENTIFICATION

TOWERDRAW 6720-CF

Chemical family: Petroleum Hydrocarbon

Recommended use: Drawing & Stamping Metalworking

Tower Metalworking Fluids

4300 South Tripp Ave.

Chicago, IL 60632

Information telephone #: (773) 927-6161 (7:30 AM to 4 PM, CST, Monday to Friday)

24 Hr. emergency telephone #: CHEMTREC: (800) 424-9300

2 - HAZARDS IDENTIFICATION

OSHA/HCS Status: This material is classified as non-hazardous under OSHA regulations (29 CFR 1910.1200) (Hazcom 2012)

Classification of chemical/mixture: Not Classified

Signal word: None required.

Hazard Pictogram: None required.

Hazard statement: None required.

Precautionary statement: None required.

3 - COMPOSITION/ INFORMATION ON INGREDIENTS

Chemical name	CAS #	Concentration
Ingredients classified as non-hazardous under OSHA regulations (29CFR 1900-1200) (Hazcom 2012)		

4 - FIRST-AID MEASURES

Description of first aid measures:

Inhalation: If overcome by fumes from hot product, move to fresh air. Get medical attention.

Ingestion: Do not induce vomiting. Get medical attention.

Skin: Wash with warm water and mild soap. Launder or dry-clean soiled clothing before reuse. Get medical attention if irritation develops or persists.

Eye: Remove contact lenses, if present and easy to do. Hold eyelids apart and flush with plenty of water for at least 15 minutes or until irritation subsides. If irritation persists get medical attention.

Symptoms and effects, both acute and delayed:

Acute: Possible skin and transient eye irritation. Low order of oral toxicity.

Chronic: Repeated or prolonged skin contact may remove natural oils, resulting in development of dermatitis.

5 - FIRE-FIGHTING MEASURES

Extinguishing media:

Suitable: Use water fog or spray, foam, dry chemicals, or carbon dioxide (CO₂) to extinguish flames.

Unsuitable: Do not use straight streams of water, as this will spread the fire.

Specific hazards and combustion products: Oxides of carbon, hydrogen sulfide evolution upon combustion.

Special protective equipment and precautions for fire-fighters: Use standard protective equipment and in enclosed spaces, recommend self-contained breathing apparatus (SCBA) with full face-piece operated in a pressure-demand or other positive mode and full body protective clothing. Minimize breathing fumes. Use cold water to cool containers and prevent rupture. Use water spray to cool fire exposed surfaces and to protect personnel. If a spill has not ignited, use water spray to disperse vapors.

6 - ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures: All persons dealing with the spill should wear appropriate personal protective equipment. Keep others away from spill. Restrict access to area until the spill has been cleaned up. Extinguish all sources of ignition. SURFACES CAN BE SLIPPERY.

Methods and materials for containment and cleaning up: Extinguish all sources of ignition. Contain spill, soak up in absorbent medium, earth, sand or other non-combustible material. Transfer to suitable containers. If spill enters sewer, notify proper authorities.

7 - HANDLING AND STORAGE

Precautions for safe handling: Minimize breathing oil mists. Avoid prolonged or repeated skin contact. Wash thoroughly before meals and at end of work periods. Launder or dry-clean soiled clothing before reuse. Personnel in close vicinity of oil mists above TLV limit should wear approved breathing devices.

Conditions for safe storage: Keep containers closed when not in use. Store in dry area away from excessive heat. Do not handle or store near heat, sparks, flame, or strong oxidants.

Incompatible materials: Strong oxidizing agents.

8 - EXPOSURE CONTROLS/ PERSONAL PROTECTION

Exposure limits: No exposure standards have been established for this material.

TLV (THRESHOLD LIMIT VALUE): 5mg/m³ as oil mist in air over an 8 hour daily exposure (ACGIH)

Engineering controls: None required under normal use conditions

Individual protection measures and personal protective equipment: Splash goggles, face shield, oil and chemical resistant gloves. Use chemical resistant apron if needed to avoid prolonged or repeated skin contact.

9 - PHYSICAL AND CHEMICAL PROPERTIES

Appearance:	Amber liquid.
Odor:	Bland petroleum.
Odor threshold:	Data currently unavailable.
Product pH:	N/A
Freezing point:	N/A
Boiling point:	N/A
Flash point:	Typical 400°F minimum COC
Evaporation rate:	<0.01 (nButyl Acetate=1)
Flammability:	Data currently unavailable.
Upper/lower flammability limits:	Data currently unavailable
Vapor pressure:	Data currently unavailable
Vapor density:	>1 (AIR = 1)
Relative density:	0.96
Solubility:	Insoluble in water
Partition coefficient (n-octanol/water):	Information not available.
Auto-ignition temperature:	Data currently unavailable.
Decomposition temperature:	Data currently unavailable.
Viscosity:	Typical 300 SUS @ 100°F

10 - STABILITY AND REACTIVITY

Chemical stability: Material is stable under normal conditions.

Possibility of hazardous reactions: Hazardous polymerization will not occur.

Conditions to avoid: Avoid heating above flash point temperatures, sparks, open flames and other ignition sources.

Incompatible materials: Strong oxidizing agents.

Hazardous decomposition products: Material does not decompose at ambient temperatures. Decomposition products may include oxides of carbon, and other toxic gases upon combustion.

11 - TOXICOLOGICAL INFORMATION

Information on likely routes of exposure:

Inhalation: Yes

Ingestion: Yes

Skin: Yes

Eye: Yes

Potential Symptoms of exposure:

Inhalation: May cause irritation of respiratory tract. Avoid breathing vapors or mist of this product. Prolonged inhalation may be harmful.

Ingestion: Do not ingest. Small amounts swallowed during normal handling operations are not likely to cause injury; swallowing amounts larger than that may cause injury.

Skin: Minimally toxic under normal use. May be mildly irritating with prolonged and/or repeated skin contact.

Eye: Direct contact with eyes may cause irritation. Injuries not expected under normal use.

Toxicological data: No data available.

NTP, IARC or OSHA carcinogen: None of the constituents of this product have been identified as possible or proven carcinogens by NTP, IARC, or OSHA.

12 - ECOLOGICAL INFORMATION

Ecotoxicity: May cause long-term adverse effects in the aquatic environment.

Persistence and degradability: Not available

Bioaccumulative potential: Has the potential to bioaccumulate.

Mobility in soil: Data not available.

Other adverse effects: None known.

13 - DISPOSAL CONSIDERATIONS

Waste disposal method: Dispose of in accordance with federal, state and local regulations.

14 - TRANSPORT INFORMATION

DOT Shipping: Not regulated by the U.S. Department of Transportation as a hazardous material.

15 - REGULATORY INFORMATION

Sara III (Superfund Amendment and Reauthorization Act of 1986) 40 CFR Part 372 and 40 CFR Part 355

Sections 302, 304 and 40 CFR Part 355 – Extremely Hazardous Substances:

Component	%	RQ (lbs.)	TPQ (lbs.)	CAS#
NONE	–	–	–	–

Sections 311, 312 and 40 CFR Part 355 – Hazard Categories:

ACCUTE(IMMEDIATE HEALTH HAZARD):	NO	FIRE HAZARD:	NO
CHRONIC (DELATED HEALTH HAZARD):	NO	REACTIVE HAZARD:	NO
SUDDEN PRESSURE RELEASE:	NO		

Sections 313 and 40 CFR Part 372 – Toxic Chemicals:

Component	%	CAS#
NONE	–	–

CERCLA (Comprehensive Environmental Response, Compensation and Liability Act)

Section 102 and 40 CFR Part 302 – Hazardous Substances:

Component	%	RQ (lbs.)	CAS#
NONE	–	–	–

CLEAN WATER ACT

Under section 311 (b) (4) of this act, contamination of surface waters by petroleum products must be reported immediately to the National Response Center. SECTION 311 (b) (4) DOES APPLY TO TOWERDRAW 6720-CF.

California Proposition 65: None of the ingredients are listed.

TSCA (Toxic Substances Control Act): All components of this formula are listed in the TSCA inventory.

16 - OTHER INFORMATION

Preparation Date: March 27, 2023

Revision Date:

The information appearing in this document is based upon data obtained from raw material manufacturers and/or recognized technical sources. While this information is believed to be correct, TOWER METALWORKING FLUIDS makes no representations as to its accuracy or sufficiency, usage, or the hazards connected with the use of this material. Since this product may be applied under conditions unfamiliar to us or beyond our control, we claim no responsibility for the results of its use, and users are responsible for the verification of this information under their own operation conditions to determine whether the product is suitable for their particular purposes, and these users assume all risks of their use, handling, and disposal of the product. This information relates only to the product designated above and does not relate to its use in combination with any other material in any other process.
