



# Saf-T-Draw 150

**Saf-T-Draw 150** is an advanced “*GREEN FLUID TECHNOLOGY*” product using ingredients derived exclusively from renewable resources. It is a high performance synthetic lubricant formulated to work on a variety of metal forming operations. **Saf-T-Draw 150** is VOC-free, does not contain water, or any hazardous air pollutants (HAPs). It provides a high degree of extreme pressure type lubricity without the use of chlorine, sulfur, or phosphorus chemical extreme pressure additives. **Saf-T-Draw 150** typically provides superior tool life compared to using petroleum hydrocarbon type products.

## USAGE

**Saf-T-Draw 150** should be used as supplied. It can be applied by airless spray, drip, roll coater or flood methods. It is all metal safe and provides corrosion protection to steel and zinc coated metals. **Saf-T-Draw 150** conforms with 21CFR178.3910 of the Food And Drug Administration, Department of Health and Human Services; wherein certain substances may be used as surface lubricants on metal that may have food contact, provided the residual does not exceed 0.015 milligrams per square inch.

## PHYSICAL CHARACTERISTICS

Appearance	Pale Yellow Liquid
Odor	Light
Flash Point	> 380° F., COC
Volatile Organic Compounds (VOC):	0.0 g/L, ASTM E-1868-10
Viscosity	40 cSt @ 40° C.

## BENEFITS

- **Does NOT Contain Mineral Oil, Chlorine, Sulfur, or Phosphorus**
- **Contains no VOC's, HAP's, or Hazardous Ingredients**
- **Totally Bio-degradable**
- **Provides Superior Tool Life Because of High Lubricity**
- **Safe For Use on Carbide Tooling**
- **Delivers Excellent Cooling, Flushing, and Wetting Properties**
- **Safe To Use on All Types of Metal**
- **GREEN FLUID TECHNOLOGY Using Renewable Resources**
- **Consistently Earns Outstanding Operator Acceptance**

## TECHNICAL SUPPORT

This is a Proprietary product. TOWER wants to assist you in evaluation and selection of suitable products. We urge you to take advantage of this service. This information sheet and TOWER's assistance, however, are not a substitute for your own testing and evaluation.