ROLLFORM 1095

ROLLFORM 1095 is a synthetic universal emulsion formulated with state-of-the-art ingredients which provide superior properties over other roll-forming lubricants on the market. The product exhibits excellent lubricity without the use of common extreme pressure additives like chlorine or sulfur. **ROLLFORM 1095** only contains chemicals that are globally acceptable, and it is GADSL compliant. It forms a very tight emulsion that provides exceptional hard water stability, tramp oil rejection, and long sump life while maintaining a very low foam profile. **ROLLFORM 1095** provides excellent corrosion protection and is safe to use on a wide range of metals including both ferrous and non-ferrous alloys. It uses *Clean Fluid Technology* and constantly rinses the machine as it runs eliminating any sticky residues and leaving a very light oily film on the clean machine surfaces.

USAGE

ROLLFORM 1095 is typically used at dilutions with water from 8 – 20%. It can be applied by recirculating flood, airless spray systems, drip, roller coater or similar methods. To ensure a stable emulsion, always add the concentrate **to** water with agitation. **ROLLFORM 1095** is easy to clean in aqueous wash systems using an alkaline cleaner such as **TOWERKLENE 42-A.**

PHYSICAL CHARACTERISTICS

Appearance	Amber Liquid
Odor	Bland
Density	0.99 g/ml 8.31 lbs./gal
pH @ 5%	Typically 9.2
Refractive Index Factor	1.67 x RI = Volume %

BENEFITS

- **Non-Hazardous, No Pictograms or Hazard Warnings**
- **Does Not Contain Chlorine or Sulfur**
- **Mixes Easily with Water & Forms Stable Emulsions**
- **Improves Roll Life**
- **Provides Excellent In-Process Corrosion Protection**
- **Machines and Tooling Run Clean Without Sticky Deposits**
- **Excellent Operator Acceptance**

TECHNICAL SUPPORT

This is a Proprietary product. TOWER wants to assist you in evaluation and selection of suitable products. We urge you to take advantage of this service. This information sheet and TOWER's assistance, however, are not a substitute for your own testing and evaluation.

4300 SOUTH TRIPP AVENUE ● CHICAGO, ILLINOIS 60632 ● USA
OFFICE: (773) 927-6161 ● EMAIL: Support@TowerMWF.com ● WEBSITE: www.TowerMWF.com