



TOWERDRAW E-612

TOWERDRAW E-612 is a disappearing metalforming compound. **TOWERDRAW E-612** provides boundary film lubrication, flushing and cooling for metalforming operations such as stamping, drawing and roll forming. Parts made with **TOWERDRAW E-612** will have a very light residue but are typically clean enough for secondary operations or final assembly.

USAGE

TOWERDRAW E-612 should be use as received and can be applied by drip, roller coater or airless spray systems. It is suitable for use on ferrous and non-ferrous metals, painted and vinyl clad materials.

PHYSICAL CHARACTERISTICS

Density	0.76 g/ml 6.32 lbs/gal
Appearance	Colorless to Pale Yellow Liquid
Odor	None
Flash Point	Greater than 125°F (TCC)
Viscosity	Water Like
Aromatic Content	Less than 0.25% by volume

TECHNICAL SUPPORT

This is a Proprietary product. TOWER wants to assist you in evaluation and selection of suitable products. We urge you to take advantage of this service. This information sheet and TOWER's assistance, however, are not a substitute for your own testing and evaluation.