



Saf-T-Vanish 155

Saf-T-Vanish 155 is formulated to replace vanishing oils made with hydrocarbon solvents. **Saf-T-Vanish 155** is a VOC free lubricant, designed with a next generation corrosion inhibitor for use on parts that will be *Flat Stacked immediately after blanking*.

Saf-T-Vanish 155 uses state of the art additive technology to provide a high degree of lubricity without the use of chlorine or sulfur chemical extreme pressure additives. After evaporation parts have a minimal residue that is typically clean enough for secondary operations such as welding, assembly, and packaging. **Saf-T-Vanish 155** has a light pleasant odor, is non-flammable, and does not contain any hazardous air pollutants (HAPs).

USAGE

Saf-T-Vanish 155 should be used as supplied. It can be applied by airless spray, spray mist, drip, or roll coater. **Saf-T-Vanish 155** is safe for use on ferrous metals, stainless steel, Hot Dip Galvanized, 5000, 6000, & 7000 series aluminums, and painted materials. Prescreening is recommended on brass and copper alloys, Electro Galvanized. **Saf-T-Vanish 155** will provide excellent corrosion protection. The optimal storage temperature is above 40° F.

PHYSICAL CHARACTERISTICS

Appearance	Translucent Liquid
Odor	Light
Flash Point	None
Volatile Organic Compounds (VOC)	0 g/L

BENEFITS

- **Employee & Environmentally Safe**
- **Does NOT Contain Chlorine or Sulfur**
- **Leaves Clean Parts After Evaporation**
- **Contains no VOC's, HAP's, or Hazardous Ingredients**
- **Provides Excellent Corrosion Protection for all metals**
- **Provides Superior Tool Life with minimal residue**
- **Safe for Use on Carbide Tooling**
- **Delivers Excellent Cooling, Flushing, and Wetting Properties**

TECHNICAL SUPPORT

This is a Proprietary product. TOWER wants to assist you in evaluation and selection of suitable products. We urge you to take advantage of this service. This information sheet and TOWER's assistance, however, are not a substitute for your own testing and evaluation.