



## TOWER FB 6860

**TOWER FB 6860** is formulated with state-of-the-art additives to meet the demands of today's Fineblanking operations. **TOWER FB 6860** reduces friction in the cutting & forming components to increase tool life, reduce wear, and reduce breakage. Suitable for use on a wide variety of materials; alloyed and unalloyed steels, high strength ferrous metals, stainless steel, and aluminum. No objectionable odors or smoke, and non-staining chemistry. Proper selection of lubricants will lead to a successful operations and overall process improvement and increased efficiencies.

### PROPERTIES

Performance:	Extreme-Duty
Viscosity:	1,700 SUS @ 100°F
Chlorinated Paraffin:	No
Appearance:	Brown Liquid

### USAGE

**TOWER FB 6860** should be used as supplied. Applied by drip, roller coater, airless spray systems, or in recalcitrating systems. It can be removed from parts using alkaline cleaners, such as **TOWERKLENE 40-A**, running at temperatures greater than 140°F or solvent based systems.

### BENEFITS

- Contains No Hazardous Ingredients
- Performs at Extreme Temperatures
- Designed for Heavy Duty Operations
- Excellent Surface Wetting & Anti-Galling Characteristics
- Low Odor Characteristics at High Temperatures
- Receives Excellent Operator Acceptance
- Oxidation Resistant

### TECHNICAL SUPPORT

This is a Proprietary product. TOWER wants to assist you in evaluation and selection of suitable products. We urge you to take advantage of this service. This information sheet and TOWER's assistance, however, are not a substitute for your own testing and evaluation.