



SAFETY DATA SHEET (SDS)

1 - IDENTIFICATION

TOWERDRAW 6620-CF

Chemical family: Petroleum Hydrocarbon

Recommended use: Drawing & Stamping Metalworking

Tower Metalworking Fluids

4300 South Tripp Ave.
Chicago, IL 60632

Information telephone #: (773) 927-6161 (7:30 AM to 4 PM, CST, Monday to Friday)

24 Hr. emergency telephone #: CHEMTREC: (800) 424-9300

2 - HAZARDS IDENTIFICATION

Classification of chemical:

This material is classified as non-hazardous under OSHA regulations (29CFR 1910.1200) (Hazcom 2012).

Signal word: None required.

Hazard Pictogram: None required.

Hazard statement: None required.

Precautionary statement: None required.

3 - COMPOSITION/ INFORMATION ON INGREDIENTS

Chemical name	CAS #	Concentration
Ingredients classified as non-hazardous under OSHA regulations (29CFR 1900-1200) (Hazcom 2012)		

4 - FIRST-AID MEASURES

Description of first aid measures:

Inhalation: If overcome by fumes from hot product, move to fresh air. Get medical attention.

Ingestion: Do not induce vomiting. Get medical attention.

Skin: Wash with warm water and mild soap. Remove contaminated clothing.

Eye: Remove contact lenses, if present and easy to do. Flush with water for 15 minutes or until irritation subsides.

Symptoms and effects, both acute and delayed:

Acute: Possible eye and skin irritation.

Chronic: Repeated or prolonged skin contact may remove natural oils, resulting in development of dermatitis.

5 - FIRE-FIGHTING MEASURES

Extinguishing media:

Suitable: Foam, carbon dioxide, dry chemicals, water fog or spray.

Unsuitable: Straight streams of water.

Specific hazards and combustion products: Oxides of carbon, sulfur, and phosphorous upon combustion.

Special protective equipment and precautions for fire-fighters: Use standard protective equipment and in enclosed spaces, recommend self-contained breathing apparatus (SCBA) with full face-piece operated in a pressure-demand or other positive mode and full body protective clothing. Use water spray to cool fire exposed surfaces and to protect personnel. If a spill has not ignited, use water spray to disperse vapors. Treat as oil fire.

6 - ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures: All persons dealing with the spill should wear appropriate personal protective equipment. Keep others away from spill. Restrict access to area until the spill has been cleaned up. Extinguish all sources of ignition.

Methods and materials for containment and cleaning up: Extinguish all sources of ignition. Contain spill, soak up in absorbent medium, earth, sand or other non-combustible material. Transfer to suitable containers. If spill enters sewer, notify proper authorities.

7 - HANDLING AND STORAGE

Precautions for safe handling: Do not breathe hot vapors. Avoid prolonged or repeated skin contact. Wash thoroughly before meals and at end of work periods. Launder or dry-clean soiled clothing before reuse. Personnel in close vicinity of oil mists above TLV limit should wear approved breathing devices. TLV: 5mg/m³ as oil mist in air.

Conditions for safe storage: Keep containers closed when not in use. Do not handle or store near heat, sparks, flame, or strong oxidants. Do not pressurize, weld braze, solder, drill or cut 'empty' containers.

Incompatible materials: Strong oxidizing agents.

8 - EXPOSURE CONTROLS/ PERSONAL PROTECTION

Exposure limits: No exposure standards have been established for this material.

Engineering controls: None required under normal use conditions

Individual protection measures and personal protective equipment: Splash goggles, face shield, chemical and oil resistant gloves, impervious apron if needed to avoid prolonged or repeated skin contact.

TLV: 5mg/m³ as oil mist in air over an 8 hour daily exposure (ACGIH)

9 - PHYSICAL AND CHEMICAL PROPERTIES

Appearance: Golden amber liquid.

Odor: Mild petroleum.

Odor threshold: Data currently unavailable.

Product pH: N/A

Freezing point: N/A

Boiling point: N/A

Flash point: Typical >225°F (107°C) COC

Evaporation rate (nButyl Acetate=1): N/D

Flammability: Data currently unavailable.

Upper/lower flammability limits: LEL: 0.9% UEL: 7.0%

Vapor pressure: <0.01 mm Hg

Vapor density: >1 (AIR = 1)

Relative density: 0.89 (Water=1)

Solubility: Negligible.

Partition coefficient (n-octanol/water): Information not available.

Auto-ignition temperature: Data currently unavailable.

Decomposition temperature: Data currently unavailable.

Viscosity: Typical 220 SUS @ 100°F

10 - STABILITY AND REACTIVITY

Chemical stability: Material is stable under normal conditions.

Possibility of hazardous reactions: Hazardous polymerization will not occur.

Conditions to avoid: Avoid heat, sparks, open flames and other ignition sources.

Incompatible materials: Strong oxidizing agents.

Hazardous decomposition products: Material does not decompose at ambient temperatures. Oxides of carbon, sulfur, and phosphorus upon combustion.

11 - TOXICOLOGICAL INFORMATION

Information on likely routes of exposure:

Inhalation: Yes
Ingestion: Yes
Skin: Yes
Eye: Yes

Potential Symptoms of exposure:

Inhalation: May cause irritation of respiratory tract. Avoid breathing vapors or mist of this product.

Ingestion: Do not ingest. Small amounts (a tablespoonful) swallowed during normal handling operations are not likely to cause injury; if more than several mouthfuls have been swallowed, give two glasses of water (16 Oz.). May cause gastrointestinal irritation. Get medical attention.

Skin: Minimally toxic under normal use. May be mildly irritating with prolonged and/or repeated skin contact.

Eye: Contact with eyes may cause irritation, tearing, redness.

Toxicological data: No data available.

NTP, IARC or OSHA carcinogen?: This product is not considered to be a carcinogen.

12 - ECOLOGICAL INFORMATION

Ecotoxicity: No data is available on the adverse effects of this material on the environment.

Persistence and degradability: Not available

Bioaccumulative potential: Data not available.

Mobility in soil: Data not available.

Other adverse effects: None known.

13 - DISPOSAL CONSIDERATIONS

Waste disposal method: Dispose of in accordance with federal, state and local regulations.

14 - TRANSPORT INFORMATION

DOT Shipping: Not regulated by the U.S. Department of Transportation as a hazardous material.
DOT Hazard class: Not Regulated.
UN/NA Number: Not Regulated.

15 - REGULATORY INFORMATION

Sara III (Superfund Amendment and Reauthorization Act of 1986) 40 CFR Part 372 and 40 CFR Part 355

Sections 302, 304 and 40 CFR Part 355 – Extremely Hazardous Substances:

Component	%	RQ (lbs.)	TPQ (lbs.)	CAS#
NONE	-	-	-	-

Sections 311, 312 and 40 CFR Part 355 – Hazard Categories:

ACUTE (IMMEDIATE HEALTH HAZARD):	YES	FIRE HAZARD:	YES
CHRONIC (DELATED HEALTH HAZARD):	NO	REACTIVE HAZARD:	NO
SUDDEN PRESSURE RELEASE:	NO		

Sections 313 and 40 CFR Part 372 – Toxic Chemicals:

Component	%	CAS#
NONE	–	–

CERCLA (Comprehensive Environmental Response, Compensation and Liability Act)

Section 102 and 40 CFR Part 302 – Hazardous Substances:

Component	%	RQ (lbs.)	CAS#
NONE	–	–	–

CLEAN WATER ACT

Under section 311 (b) (4) of this act, contamination of surface waters by petroleum products must be reported immediately to the National Response Center. SECTION 311 (b) (4) DOES APPLY TO TOWERDRAW 6620-CF

California Proposition 65: None of the ingredients are listed.

TSCA (Toxic Substances Control Act): All components of this formula are listed in the TSCA inventory.

16 - OTHER INFORMATION

Preparation Date: July 19, 2017

Revision Date: July 19, 2017

The information appearing in this document is based upon data obtained from raw material manufacturers and/or recognized technical sources. While this information is believed to be correct, TOWER METALWORKING FLUIDS makes no representations as to its accuracy or sufficiency, usage, or the hazards connected with the use of this material. Since this product may be applied under conditions unfamiliar to us or beyond our control, we claim no responsibility for the results of its use, and users are responsible for the verification of this information under their own operation conditions to determine whether the product is suitable for their particular purposes, and these users assume all risks of their use, handling, and disposal of the product. This information relates only to the product designated above and does not relate to its use in combination with any other material in any other process.