



TOWERDRAW 6775-CF

TOWERDRAW 6775-CF is a die lubricant formulated for extreme duty metal forming operations. It has unique wetting properties in combination with extreme pressure additives. **TOWERDRAW 6775-CF** does not contain chlorine and is safe for carbide tooling. It is suitable for use on stainless steel and high strength ferrous metals. **TOWERDRAW 6775-CF** is used for blanking, punching, shaving, forming, deep drawing, and cold heading operations. It provides lubrication at extreme temperatures without objectionable odors or smoke.

USAGE

TOWERDRAW 6775-CF should be used as supplied from the drum. It can be applied by drip, roller coater, airless spray, or in recirculating systems. **TOWERDRAW 6775-CF** can be removed from parts in aqueous alkaline cleaners, such as **TOWERKLENE 42-A**, running at temperatures of 130°F or higher.

PHYSICAL CHARACTERISTICS

Density	0.95 g/ml 7.92 lbs/gal
Appearance	Dark Amber Liquid
Viscosity	600 SUS @ 100°F (typical)

BENEFITS

- **Contains No Hazardous Ingredients**
- **Performs at Extreme Temperatures**
- **Designed for Extreme Duty Operations**
- **Excellent Surface Wetting & Anti-Galling Characteristics**
- **Has Low Odor Characteristics at High Temperatures**
- **Receives Excellent Operator Acceptance**

TECHNICAL SUPPORT

This is a Proprietary product. TOWER wants to assist you in evaluation and selection of suitable products. We urge you to take advantage of this service. This information sheet and TOWER's assistance, however, are not a substitute for your own testing and evaluation.