



## TOWER FB 6860

**TOWER FB 6860** is formulated with state-of-the-art additives to meet the demands of today's Fineblanking operations. **TOWER FB 6860** reduces friction in the cutting & forming components to increase tool life, reduce wear, and reduce breakage. Suitable for use on a wide variety of materials; alloyed and unalloyed steels, high strength ferrous metals, stainless steel, and aluminum. No objectionable odors or smoke, and non-staining chemistry. Proper selection of lubricants will lead to a successful operations and overall process improvement and increased efficiencies.

### PROPERTIES

Performance:	Extreme-Duty
Viscosity:	1,700 SUS @ 100°F
Chlorinated Paraffin:	No
Appearance:	Brown Liquid

### USAGE

**TOWER FB 6860** should be used as supplied. Applied by drip, roller coater, airless spray systems, or in recalcitrating systems. It can be removed from parts using alkaline cleaners, such as **TOWERKLENE 40-A**, running at temperatures greater than 140°F or solvent based systems.

### BENEFITS

- Contains No Hazardous Ingredients
- Performs at Extreme Temperatures
- Designed for Heavy Duty Operations
- Excellent Surface Wetting & Anti-Galling Characteristics
- Low Odor Characteristics at High Temperatures
- Receives Excellent Operator Acceptance
- Oxidation Resistant

### TECHNICAL SUPPORT

**TOWER** wants to assist you in evaluation and selection of suitable products. We urge you to take advantage of this service. This information sheet and **TOWER's** assistance, however, are not a substitute for your own testing and evaluation.

18010