



Tower Oil & Technology Co.

KLENEDRAW 3275

KLENEDRAW 3275 is an oil free synthetic solution designed to lubricate metalforming operations on ferrous metals, stainless steel, aluminum alloys, zinc coated metals, copper alloys, and painted metal. It can be used for a variety of metalforming operations including punching, perforating, roll forming and multi-stage forming and drawing operations. **KLENEDRAW 3275** penetrates and interacts with metal surfaces producing a high strength film with chemical extreme pressure characteristics.

USAGE

KLENEDRAW 3275 can be used as received or at dilutions up to 10:1 with tap water, depending on the severity of the operation. At dilutions of 3:1 or more it will leave a dry to the touch residue after drying. It mixes easily with water and forms stable solutions. **KLENEDRAW 3275** can be applied in minimal amounts by using JET SET® airless spray, drip, roller coater or similar methods.

BENEFITS

- **Contains No Hazardous Ingredients**
- **Can Replace Vanishing Oil in Many Instances**
- **Can Improve Part Quality and Tool Life**
- **Does Not Contain Chlorine or Sulfur**
- **Contains No VOC's**
- **Excellent Corrosion Protection For Zinc Coatings**
- **Has Excellent Rust Protection for Inside Storage**
- **Cleans Easily In Low Temperature Water Base Solutions**
- **Can Be Welded Through Without Cleaning**
- **Mixes Easily With Water**
- **Is Environmentally Friendly**

TECHNICAL SUPPORT

TOWER wants to assist you in evaluation and selection of suitable products. We urge you to take advantage of this service. This information sheet and **TOWER's** assistance, however, are not a substitute for your own testing and evaluation.

11004