



OBJECTIVE:	Eliminate use of Secondary Lubricant
COMPONENT:	Cooking Pans & Baking Sheets
OPERATION:	Drawing & Blanking Compound Dies – A2 Tooling 120 Ton Hein Gap Press – 48 SPM
MATERIAL:	3004 Aluminum & Coated Material
APPLICATION METHOD:	Airless Spray System & Hand Spray
POST PROCESSING:	Sand Etch – Coating – Assembly
RESULTS:	<ul style="list-style-type: none">➤ Eliminated use of Secondary Lubricant➤ Eliminated use of Hand Spraying➤ Reduced Labor Required to make part