

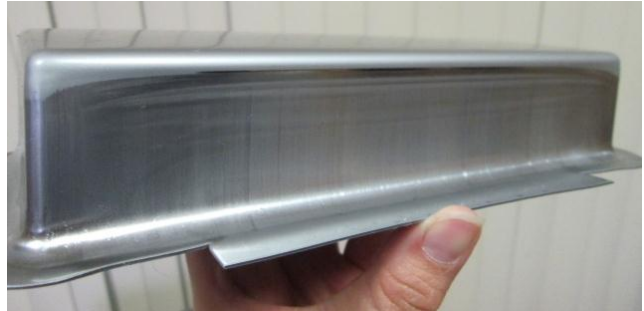


### Product Overview

Petroleum-based straight oil with chlorinated extreme pressure additives used for heavy duty metal forming. Ideal for tough stainless steel forming operating and high strength ferrous metals and was designed for transfer press and other multi-stage forming, drawing, and deep drawing operations. Contains no hazardous ingredients, exhibits excellent surface wetting and anti-galling characteristics, provides excellent In-Process rust protection, cleans easily in aqueous cleaners, and has low odor characteristics at high temperatures.

### Before Towerdraw 9560-TD

### After Towerdraw 9560-TD



- COMPANY:** Large Precision Metal Stamping Company
- OBJECTIVE:** Determine proper lubricant for new die. Using improper lubricants left the parts cracked and fractured.
- COMPONENT:** Stainless Steel Drawn Shell
- OPERATION:** Heavy Duty Punch Press with Air Cushion
- MATERIAL:** 316 Stainless Steel
- APPLICATION METHOD:** Roller Coater
- POST PROCESSING:** Alkaline Cleaning
- RESULTS:**
- Parts with No Cracking or Fractures
  - Easy to Wash