



COMPANY:	Canadian "Turn-Key" Solution Provider of Tooling and Production Packages
OBJECTIVE:	<ul style="list-style-type: none">• Part Must Maintain Tight Tolerances• Extend Die Life• Residue Must not Interfere with E-Coating• Eliminate Washing Problems
COMPONENT:	Pulley for Self-Tensioning Automotive Timing Belt
OPERATION:	Progressive Die with Coated Tooling
MATERIAL:	Cold Rolled Steel .080" Thick
APPLICATION METHOD:	Airless Spray System
POST PROCESSING:	E-Coating
PREVIOUS LUBRICANT:	Chlorinated Soluble Oil @ 6:1
RESULTS:	<ul style="list-style-type: none">➤ Klenedraw 4701 @ 6:1➤ Die Life extended over 7 times Previous Lubricant➤ Residue Easy to Wash➤ Parts E-Coated with No Rejects➤ Excellent Rust Protection