



OBJECTIVE:	Reduce Galling
COMPONENT:	Drawn Cover – Off Balance
OPERATION:	8 Station Progressive Die – Aida Press D-2 Tooling – TD Coating
MATERIAL:	.050” thick 409 Stainless Steel
APPLICATION METHOD:	Airless Spray System
PREVIOUS LUBRICANT:	Water Soluble Oil
RESULTS:	<ul style="list-style-type: none">➤ Klenedraw W-4230 @ 4:1➤ Improve Part Appearance➤ Increased Tool Life by Reducing Galling