



<b>OBJECTIVE:</b>	<b>Reduce Scrap Rate – Eliminate Cracking/Splitting</b>
<b>COMPONENT:</b>	<b>Brake Back Plate</b>
<b>OPERATION:</b>	<b>1500 Ton Verson Transfer Press – 8 station tool – 19 SPM Blank Fed - Tooling S-7, D-2, CR Nitride in Wear Areas</b>
<b>MATERIAL:</b>	<b>.076” 1008 HRPODQAK</b>
<b>APPLICATION METHOD:</b>	<b>Jet Set Airless Spray System</b>
<b>POST PROCESSING:</b>	<b>Assemble – Alkaline Wash - Paint</b>
<b>RESULTS:</b>	<ul style="list-style-type: none"><li>➤ <b>Klenedraw W-4177 @ 3:1 Ratio</b></li><li>➤ <b>Reduced Scrap Rate to Zero</b></li><li>➤ <b>Provided 120 Day Rust Protection</b></li><li>➤ <b>Weld Through without Washing</b></li></ul>